

CENTRAL INTELLIGENCE AGENCY

Legend to Layout Sketch of the Soviet Arms Plant No 525 in
Bezynyanke, Beryozovka

A. Plant No 525.

- a. Acid depot
- b. Unknown.
- c. Printing shop.
- d. Firing range, which was allegedly an underground installation.
- e. Assembly department, where centrifuges and lathes were assembled and machine guns were partially assembled. There was an assembly line for machine guns, but it was not in operation. This department also included a workshop for chromium plating and tin plating, where the chromium plating of machine parts was done in 14 tubs; a lathe shop; a milling shop for the manufacture of machine gun barrels and machine parts; and a hardening shop equipped with six hardening furnaces $2 \times 5 \times 3$ meters, and with eight tubs for lead baths.
- f. Administration building, a four-story structure.
- g. Welding shop.
- h. Department for the manufacture of single-parts. This department had a punching shop with 60 punching machines; a lathe shop with 30 to 40 lathes for tooling parts of machine guns and of centrifuges; and a hardening shop equipped with six hardening furnaces, $2 \times 5 \times 3$ meters, and with eight tubs for lead baths.
- i. Boiler house.
- j. Tool-making shop, a shop manufacturing precision toolset parts, and an apprentice's workshop.
- k. Forge, equipped with five to eight steam hammers.
- l. Foundry with three or four furnaces including two electric furnaces.
- m. Annex to foundry.
- n. Storage depot.
- o. Painter-making shop, transformer station, electrical workshop with armature winding shop.
- p. and q. Sawmill.
- r. One-story wooden building, whose use is unknown.
- s. Scraperhouse.
- t. PT camp.

B. Spur tracks to the Bezynyanke railroad station, which is 1 to 1.5 km away.

C. Railroad line from Kugibyshev to the railroad station of Bezynyanke.

25X1

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